

Original Demolition Power[™] Catalogue 2012-2013







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The Definitive Demolition Solution

original (adjective) Groundbreaking, innov tional, quality, pioneeri kosher, first, source, m

THE ORIGINAL POWER CONCEPT



For more than 30 years, we have specialized in developing remote-controlled demolition machines for safe, powerful and profitable demolition. This is our passion and profession. It's all we do. All of our knowledge, all of our efforts and all of our experience have a single focus point: being the expert at getting your job done. This is how we define true quality.

While the original Brokk concept endures, every Brokk machine is the product of constant innovation. This steady

improvement is the distinguishing quality that can be seen in all of our products. It is also present at every Brokk job site, keeping customers safe and getting quality demolitions done faster. We never stop adapting the Brokk to new challenges, new application areas and features for new market demands. So no matter what the project is or where it takes you, Brokk brings maximum durability, unparalleled ergonomics and safety, and the power to finish the job in less time at a better profit.

Maximizing Productivity, Maximizing Operator Safety

There are over 5,000 Brokk machines in use worldwide. Every day, they are put to work providing efficient, costeffective solutions to every type of demolition challenge. While traditional methods fail to meet these needs and competitors struggle to keep pace with our standards, we continue to push the limits of high-quality remote-controlled demolition. That is why the Brokk is the preferred machine for so many projects around the world.

It pays to work with the original.

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The Quality Experience That Earns Trust

True knowledge is best obtained through the harsh school of experience. For us, that school is your job site. Out in the field at demolition sites across the globe, the Brokk has earned its reputation as the top machine on the market. This is the acid test of any product, and it's there that we have been meeting and beating every type of challenge for three decades and counting.

The Brokk name is synonymous with compact power, functional versatility and safe operation. We've combined cutting edge innovations and industrial know-how with years of hands-on experience. The Brokk machiens impressive feature list and unparalleled reliability have gained the trust of contractors on every continent. Here is why a Brokk machine is the best solution for your demolition and maintenance works:

7

- The Brokk machines remote controlled operation makes your worksite safer and your operator more productive
- The Brokk machine provide maximum power in the smallest possible package
- A single Brokk machine can handle many different applications
- The power, agility and versatility of a Brokk machine enable you to accomplish seemingly impossible demolition jobs

But don't take our word for it. Ask the thousands of satisfied Brokk customers and operators around the world.



THE ORIGINAL TRUSTWORTHY

When Failure Is Not An Option

The Brokk is designed for high performance demolition. The compact profile allows access to confined spaces and places that are too small or too difficult or too dangerous for other machines. Once in position, the Brokk wields the power to outperform excavators up to five times as big, making your work significant faster than traditional methods. The safe, ergonomic remote control eliminates harmful vibrations and enables the operator to have a perfect view of his work. The powerful electric motor eliminates fumes, making the Brokk perfect for both indoor and outdoor jobs.

These qualities put Brokk machines in a league of its own above all traditional demolition methods. And there is one more feature that makes this small giant so unique: incredible realiability. We know that every stop, every breakdown, every standstill means unnecessary costs and wasted time. That's why we build every part, every detail and every function to take a pounding and keep on delivering - day after day, year after year.

The following pages reveal the wide-ranging applications for Brokk machines, from precision maintenance work to demanding power demolition. Each case illustrates how c Brokk machine brings power, safety and flexibility to almos any space.

APPLICATION CONSTRUCTION

APPLICATION METAL PROCESSING

APPLICATION TUNNELING

APPLICATION CEMENT

APPLICATION

MINING

APPLICATION NUCLEAR

- A Brokk machine makes demolition faster and easier in many ways:
- It allows for quieter, more controlled demolition
- It is a perfect complement to time-consuming and expensive drillling and cutting
- It requires less time and fewer people than handheld tools
- It doesn't require water like other common methods of demolition
- It outperforms an excavator in demolition it outperforms an excavator up to five times as big
- It is lightweight and compact for easy transport

Fast and agile. Safe and ergonomic. Brokk gives you more power in a smaller package.



Concrete breaking with Brokk 180 in Hong Kong.



Demolishing ceiling with Brokk 90 and CC320, Norway.



Breaking bathroom tiles. Brokk 50 with breaker SB 52 in Uppsala, Sweden.



Concrete crushing with Brokk 400 and CC 700 in France.



Up and down stairs! Not a problem for a Brokk machine.



Brokk applications at a construction site. Everything is possible.

CONSTRUCTION

Construction demolition involves a wide range of jobs, from bathroom renovation to tearing down thick, reinforced concrete walls. The Brokk machine easily outperforms traditional demolition methods like concrete sawing, handheld tools and excavators because they are easy to get to the core at the worksite. Once they are there they can finish the job in a fraction of the time.

Brokk machines are specially designed for confined spaces. The three-part arm system provides extraordi-

nary flexibility and reach, and can be equipped with a variety of powerful attachments. When equipped with a crusher, the quiet, electric-powered hydraulics allow you to work during business hours or in areas with noise restrictions. What's more, there are no exhaust fumes and less dust and vibration than with traditional methods. And due to the fact it's so light and agile, it works in places where most other machines have difficulties. The Brokk will easily climb over debris or up a staircase or if you don't like walking, you can take the Brokk machine floor-to floor in an elevator.



Demolishing staircases with Brokk 90 and CC 320 in Frankfurt, Germany.



Concrete crushing with Brokk 180 and CC 420 in Hong Kong.



Brokk 3305 demolishing a chimney in Norway.





Andersen., project manager, and Bjørn Bjelde, Veolia Miljø

'We recycled 99% of the 50 000 tons"

THE PROJECT

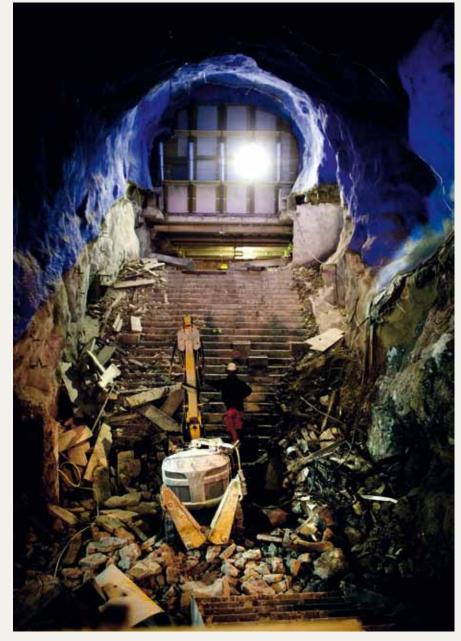
With six consecutive buildings convering a total of 22,000 m², Åhus University is currently one of Scandinavias largest demolition projects. Veolia Miljø Entreprenør got the contract to demolish, recycle and sort out hazardous waste. Two Brokk 400 and one Brokk 90 were chosen as the key tools in this work.

"It's great to use the Brokk machines. We demolished 50,000 tonnes of material and recycled 99%. We are very pleased", says Rune Andersen, Veolia Miljø.

THE SPOT

University hospital Akershus, Oslo, Norway

The preferred tunneling tool from Ground Zero to the Swiss Alps.



Enlarging existing tunnel in Stockholm City. Brokk 260 with SB302.



Precision drilling. Brokk 330 with drill in Barcelona, Spain.



Excavating vertical shafts. Brokk 400 with SB 552 in Glasgow, UK.



Excavating drainage tunnel. Brokk 180 with SB 202 in Spain.

TUNNELING

Tunneling applications present a wide range of opportunities for the power and profile of a Brokk machine. Brokk machines are the ideal tool for cross passages and safety niches, cable and water tunnels, lining renovation, subway tunnels and tunnel enlargements.

A Brokk machine brings the perfect combination of power and accessibility to areas where space limitations make it impossible or impractical to use manual labor – let alone a larger machine. That includes tunnels that are close to the surface where working with heavier equipment would be too risky. Remote-controlled operation, small size and extraordinary flexibility and reach provide incredible access and capability in confined spaces without sacrificing power.

With a wide range of buckets and other attachments, the Brokk easily handles the removal of debris and a full range of additional tasks. Whether the job is below the sea, on the ground or at thousands of feet in altitude, a Brokk delivers where other machines can't.

The ability to use heavy duty attachments that normally are recommended for much heavier excavators makes the Brokk perfect for the tunneling industry. A 535 kg breaker on a Brokk 400 (weighing just 5 tons) or way not a thousand-tons power breaker on a Brokk 800 gives you an unparalleled size-to-power ratio, outperforming excavators up to five times as big.

Singapore



A six-meter hole through a reinforced concrete wall that's one and a half meters

Breaking traffic news

THE PROJECT

A giant hole with a small machine.

A major project to improve the public transport network in Singapore is the underground Circle Line. As a link for all Mass Rapid Transit (MRT) lines running into the city, the project involves building six interchange stations in the outskirts of the city. The project presented a challenge at one of the stations: an opening of more than six meters in diameter needed to be broken through a reinforced concrete wall that was one and a half meters thick without interrupting the station's transit traffic.

Choon Construction Pte Ltd solved the problem with a Brokk 330 in the record time of one week, saving time and money and allowing for faster completion of the Circle Line.

THE SPOT Singapore



beams. Brokk 400 with steel beam manipulator.



Excavating safety niches. Brokk 330 with concrete cutter in Paris, France.



Breaking out for emergency exit. Brokk 330 with SB 450 in France.



Brokk 400 with SB 552 demolishing a diaphragm wall in Singapore.



Anchor drilling. Brokk 180 with drill in Spain.



Excavating safety niches. Brokk 330 with SB 450 in Ireland.

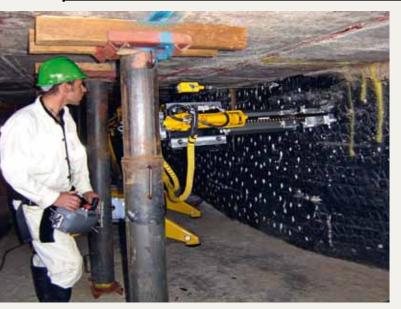


Enlarging existing tunnel and excavating new tunnels. Brokk 400 with SB 302 and side angling device in Paris metro, France.



Making cuts in railway tunnel. Brokk 180 with wall saw in France.

Groundbreaking power, increased safety and a wide range of unique flexible tools takes mining work to a new level.





Brokk 330M for scaling mounted on a GIA carrier.



Boulder breaking with a Brokk in South Africa.

Face drilling in a narrow space. Brokk 90 with BSD-80 hydraulic drill in South Africa.



Minimal opening is required for lifting down a medium sized Brokk machine.



Underground digging in a narrow-vein gold mine in Australia. Brokk 330 with bucket.

APPLICATION Μ

Below ground, it becomes abundantly clear that this small machine provides the same breaking capacity as a large one. Because both hammer power and frequency are so easily adjusted, Brokk machines are ideal for the kind of precise demolition underground work demands. One machine performs a variety of tasks, such as scaling, breaking, digging, drilling, grizzling and more.

Thanks to remote, radio-controlled handling, the operator can overlook the job from a safe, comfortable position with no risk of injury from collapsing mate-rial. The electric motor provides strong, quiet power with no exhaust fumes or other hazardous pollutants or vibration. Hydraulic legs provide excellent balance in all working directions while the sturdy track system and well-protected cylinders make the Brokk extremely durable and easy to maintain.



Breaking out bauxite. Brokk 330 with hammer SB 452 in Greece.



Breaking out talc in Italy. Brokk 260 with breaker SB302 and wide chisel.



Blast hole drilling and anchoring. Brokk 180 with MMB260 hydraulic rock drill.



THE SPOT

Mining projects worldwide

Special Brokk scaling trucks provides safe efficiency

THE PROJECT

GIA is using the Brokk 330 as scaling trucks. Scaling trucks are used in mining and tunnel construction to secure loose rock and boulders that are left hanging from the tunnel roof after a blast. With the specialized Brokks, the dangerous work is made safe and secure.

Founded in 1884, GIA Industri AB is one of the most experienced companies in the underground industry. Today, they supply equipment to projects worldwide and are known for their ability to provide the best possible technology and equipment for the job—from forty-ton locomotives to small, agile Brokk machines.

When asked why they chose Brokk machines for scaling trucks, Hans Ramström of GIA Industri AB says, "In this hazardous environment, it's necessary to have effective machines with high availability."

Tough debricking. Smooth and safe control. Reliability. True maintenance power when the heat is on.



Ladle cleaning. Brokk 330 with SB 452.



Brokk 150 entering a torpedo ladle in Linz, Austria.



Brokk 90 entering copper converter, Jinchuan, China.



Ladle cleaning. Brokk 180 with SB 202 in Ferroalloy plant.



Blast furnace cleaning. Brokk 330 with SB 450 in Luleå, Sweden.



Cleaning torpedo opening. Brokk 180 with SB 202 in Posco, South Korea.



Remote controlled cleaning of EAF. Brokk 150 with SBC 410 in Switzerland.

METAL PROCESSING

Whether you need more power for cleaning a ladle, EAF, torpedo, BF runner, converter mouth, tundish, blast furnace, copper smelter, aluminum plant or other process work, you can trust Brokk to get the job done. Remote-controlled precision and tough durability make these machines the ideal tool for the high quality demolition work required in the process industry. The machines are very precise and it is not a problem to demolish the work lining without damaging the safety lining.

The Brokk machine combines compact design with optimum power to provide easy access and fast, efficient perfor-

mance. The heat resistance (up to 300 degrees celcius, with forced draft cooling and heat resistant hoses) enables you to start the job earlier while minimizing breakdown problems. Since the operator controls the Brokk remotely, he can choose a working position that's safe, comfortable and allows for the best possible view of the job.

The strong, three-arm extension handles a wide range of powerful tools and allows for exceptional reach and power in all directions. And all this flexibility comes with Brokk's proven performance record, ensuring that you can break and remove material without fear of damaging the machine.



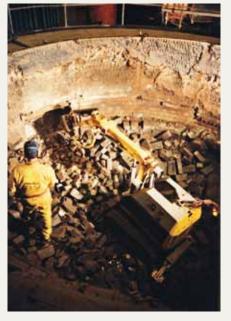


Copper converter mouth cleaning with Brokk 800 and a special designed heatprotected breaker in Sweden.



Blast furnace runner cleaning. Perfect view for the operator!





EAF removal of bricks. Brokk 150 with bucket.





Enabling efficient cleaning in hot cells.

"Brokk 330, a cell-cleaning success"

THE PROJECT

Cleaning hot aluminum pot cells.

A pot cell in Shandong Nanshan Aluminum Plant takes 24 hours to cool down from approximately 300 degrees. Then the Brokk 330 goes to work. Two shifts (24 hours) later, the cell cleaning is complete and the cell is back on line. Using the Brokk saves two days of manual labor while adding two days of cell production to the plant. Just another success story of a Brokk saving valuable time and money.

THE SPOT Shandong, China

Options for the metal processing industry:

• Heat resistant hoses

- Extra cylinder
- protection
- Steel tracks
- Air cooling system
- Steel shoes

Easy access. Optimal flexibility and reach. Maximum efficiency. Operator safety. Concrete Brokk advantages.



Tearing down bricks in a cement kiln. Brokk 180 with SB 202 in Malaysia.



Breaking out brick lining. Brokk 330 with SB 300 in Gotland, Sweden.



Breaking out coating. Brokk 90 with SB 152.



Entering a kiln inlet section with Brokk 50.

PI ICATION **EMEN**

THE SPOT

Livley Ontario, Canada

Demolishing coating and brick linings is a job the Brokk was born to do. There's simply no faster or safer method. The compact design makes access easy, while the remote control makes the work safe and quick. The operator can choose the best position for viewing the work, and because he's not bothered by vibrations, fumes or the risk of collapsing material or hot coating, he's much more efficient.

With stable balance in all directions and easily adjustable power and frequency, the Brokk ensures precise

operation without shell damage. The three-part arm system provides flexibility and reach.

Since the Brokk is heat resistant with well-protected cylinders and components, you can start the job earlier without risking breakdown due to heat. This reduces downtime and increases the profit. In an industry where every hour a kiln is down means a loss of profitable production, investing in a Brokk can pay for itself with the very first tearout.



Reduced downtime and increased

THE PROJECT

Lime kiln buildup removal.

With several smaller pulp and paper mill customers in the area, Castec wanted to add value to their kiln maintenance service offering. Traditionally, kiln buildup was removed by hand with jackhammers, requiring six workers per shift to work around the clock for four days. Castec proposed using the Brokk 90 and made a successful bid to try out the machine in a kiln. The Brokk removed the buildup and cleaned the entire kiln in less than two shifts. Kiln downtime was cut by three days and both manpower costs and risk of injury were reduced significantly. The customer was ecstatic.

"The Brokk family of equipment is unique in its ability to complete the job ahead of schedule, finish under budget and impress the customer, time and time again," says Ben Garside, Equipment Operations Foreman for Castec, Inc.



Entering a Bricking Solutions aluminium ramp. Brokk 330 with 58 300

Options for the cement industry:

- Heat resistant hoses
- Extra cylinder protection
- Steel tracks
- Air cooling system
- Steel shoes





The Circle of Refractory Maintenance. Bricking Solutions, a division of Brokk, offers the most comprehensive system available for kiln refractory maintenance. Everything from Brokk machines to brick alignment devises to access ramps and more, every tool is designed with safety and cost effectiveness as top priorities. For more information, go to: www.brickingsolutions.com

Extraordinary power and reliability for extraordinary jobs.



Demolishing a hot cell behind acrylic glass. Brokk 330 with SB 450 in USA.



Brokk 90 with lifting frame and steel shears in Ukraine.



Cutting pipes. Brokk 180 with steel shears in Japan.



Picking and reducing waste from vaults. Brokk 400 with extra arm and sorting grapple in China.



Sorting radioactive waste. Stationary Brokk 330 with sorting grapple.



PPI ICATION FΔ NUCI

Some projects call for a special solution. At Brokk, we offer a proven combination of design, engineering and service that can tackle almost any undertaking. From consulting to mock-ups; from operator training to maintenance; from start-up to final testing, we leave nothing to chance when it comes to perfecting the performance of our machines. And since the Brokk is built for adaptability, our engineers can customize our machines to meet more specialized needs.

It's hard to think of an environment where remote control is more critical than in a nuclear plant. Here, Brokk technology has reached its highest level, enabling camera operation with remote video monitors. In this extraordinary environment, dangerous tasks like demolishing, removing, sorting and containerizing

radioactive waste are all in a day's work for a specially equipped Brokk. We have more than 20 years of experience in nuclear projects, with nearly 100 machines delivered to the nuclear industry in the US, UK, France, Germany, Belgium, Sweden and China.

But special projects don't always require a specialized Brokk. All Brokk machines come with unique features you won't find in typical demolition tools: remote-controlled handling, heat resistant design, flexible three-arm system with exceptional reach and strength, and an electric motor for powerful, quiet, fumeless operation. And it gets into places where people or other machines can't go.



Removing concrete layer in cooling ponds.



Emptying and demolishing waste bunkers. Brokk 180 with grapple.



Handling radioactive material. Brokk 180 with Kraft manipulator.

Dismantling nuclear equipment. Brokk 330 with cut off saw in IISA





THE PROJECT

A nuclear cleanup milestone

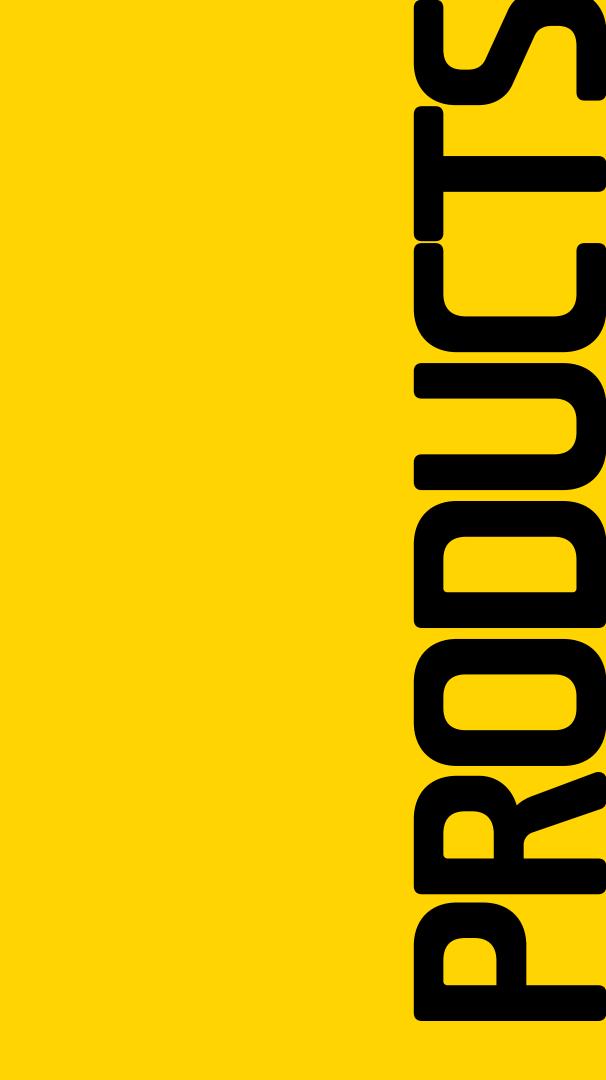
The task was as challenging as it was groundbreaking: the dismantling of equipment from a vitrification cell at West Valley Demonstration Project in western New York. The project involved freeing a 54-ton, highly radioactive vessel that was stuck in a very tight space. The extreme radioactivity levels complicated an already difficult undertaking, requiring all work to be conducted remotely.

THE SPOT West Valley New York

The Brokk 330 proved itself to be an integral part of the solution. It allowed an opera-tor to position himself at a viewing window with a display monitor and accomplish the task from nearly 60 feet away from the tunnel entrance.







The Brokk concept

Power in a small package, no matter which model you choose, every Brokk machine has unique characteristics that have made the Brokk name famous and trusted around the world. Designed to tackle a wide range of indoor and outdoor demolition tasks, the Brokk machine brings safety, efficiency and versatility to any job.

Some features that put every Brokk in a league of its own:



RELIABLE track system gives access to difficult places

FLEXIBILITY & VERSATILITY

THE THREE-ARM system allows for extraordinary reach and power in all directions, providing maximum precision and accuracy. Double-acting hydraulics and well-protected cylinders and hoses make every machine exceptionally safe and durable. And every Brokk machine is equipped to handle a wide range of powerful tools.

POWER

THE ELECTRIC MOTOR provides power and hydraulic flow that's superior to traditional diesel machines. It also reduces the noise level while eliminating the need for flammable fuels and resulting exhaust fumes. And all that clean power comes in smaller, more compact package.

COMPACT STABLILITY

DESPITE ITS COMPACT SIZE, Brokk machines can outperform excavators five times as big. They're easy to maneuver, easy to transport, efficient, quiet, and small enough to go where no other machine can. Front and rear outriggers fold up to afford easy access through narrow spaces, then quickly create a wider footprint for exceptional stability.

BROKK UNIQUE FEATURES



EXPERIENCED & TRUSTWORTY

BROKK MACHINES combine durability with easy maintenance. From covers to outriggers to protected cylinders and track systems, everything is designed for quick, easy service. And each Brokk machine comes with 30 years of experience of reliable operation.

SAFE & EFFICIENT

THE BROKK IS CONTROLLED through a lightweight control box, with a range of up to 100 meters, via radio or cable. This remote control enables the operator to position himself in the best place to view the work area. With a better view, no vibration and a safer, more ergonomic position, the operator works with much greater efficiency.

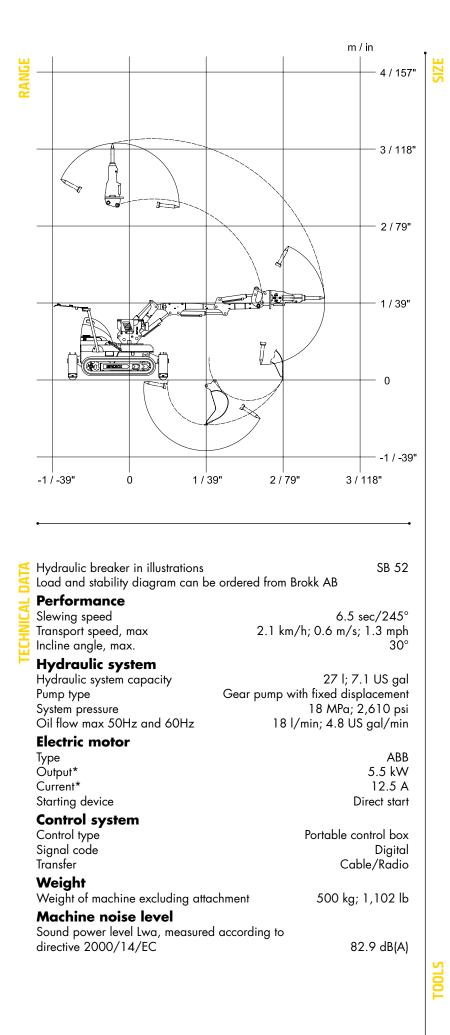
50 BROKK

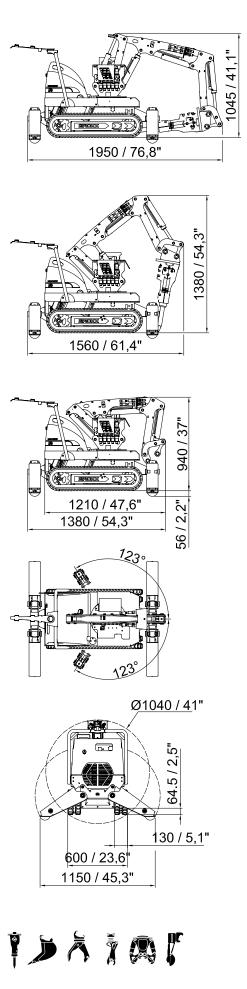
Demolition in minimal spaces

THE BROKK 50 is the smallest model in the Brokk family. So tiny and light that it gets into places where it was previously impossible to bring demolition equipment. Once in position, the 50 is impressively powerful and capable of getting lots of different jobs done safely and efficiently. Four outriggers help create a wider footprint for exceptional stability wherever you take it. Despite its small size and weight, the Brokk 50 is up to six times more efficient than handheld equipment. Ideal for smaller indoor jobs, it passes through narrow doorways, tiptoes across weak floors and fits into the tightest spaces. It's powerful utility can be transported just about anywhere, including passenger elevators and up and down staircases.

APPLICATIONS

Light demolition work in confined spaces and small-scale maintenance and refurbishing work.







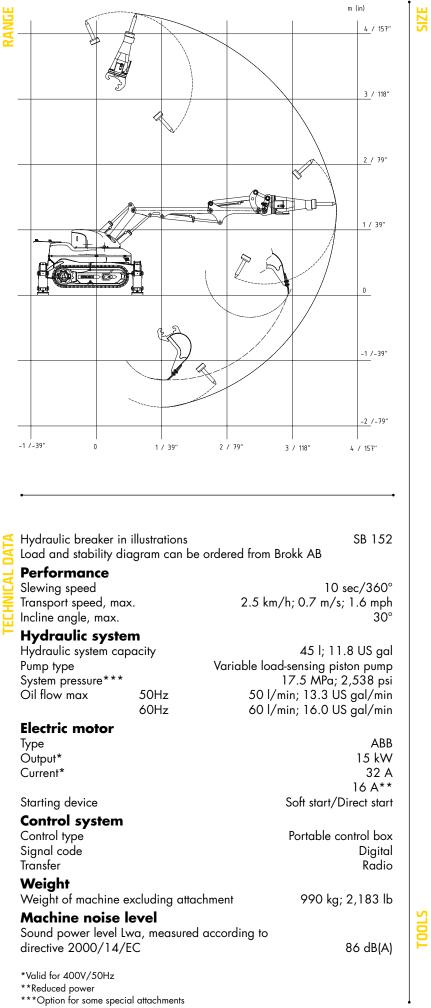
The next step in demolition versatility

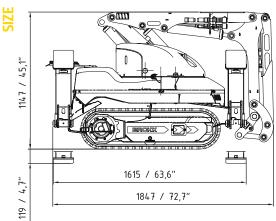
BROKK 100 is the successor of one of our most sold demolition machines ever. And what an upgrade! This next generation Brokk offers 35 percent more hitting power, a more energy-effective engine, reduced weight and transport height, but with the same jaw-dropping versatility for demolition in restricted spaces. Well, actually even versatility is improved. In a confined space, size really does matter. The aim is to provide as much power and versatility as possible at the site, and the new Brokk 100 excels at this. Its compact design, easy operation, unparalleled stability, and powerful tools make it perfect for use in a wide variety of residential, commercial and industrial environments. In particular where there are space constraints or load restrictions on floors, but maximum productivity is still needed.

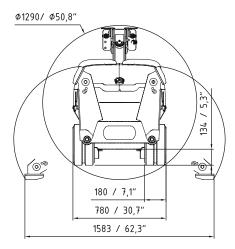
In spite of its reach and power, it folds into a surprisingly compact package, and can be brought to the site in a small lorry or on an ordinary trailer, go into an elevator or climb stairs. Just plug it in and be ready to work in an instant, even if you only have access to 16 amp electricity. Brokk 100: Power and flexibility when and where you need it.

APPLICATIONS

Light and medium-duty demolition work in residential, commercial and industrial buildings.









Cutting-edge demolition unleashed

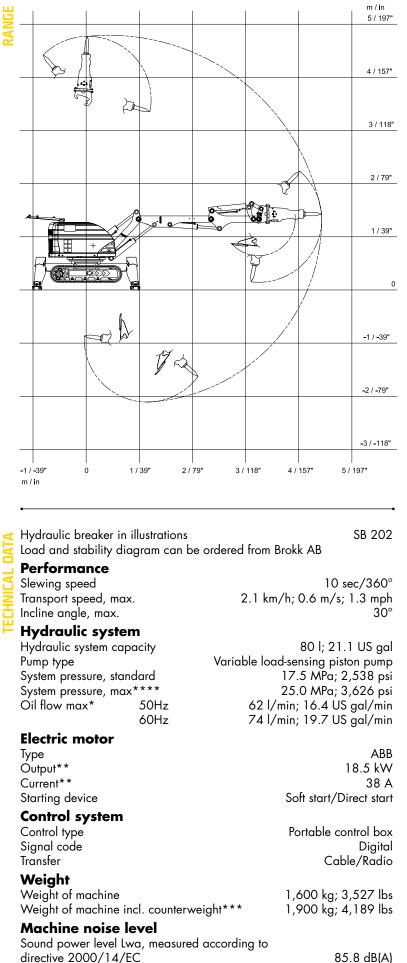
DON'T LET THE SIZE FOOL YOU. The Brokk 160 is a giant leap forward when it comes to small size and impressive strength. This lightweight, remote-controlled demolition machine and its power-packed electric motor, hits frighteningly hard (over 406 joules at the tip). As with our complete line of remote demolition machines, safety is the first design priority. The Brokk 160's state-of-the-art digital remote control takes the

danger out of demolition by allowing you to control the unit from a safe distance with incredible accuracy.

With the efficiency of the 160, you'll work smarter not harder. Welcome to a new generation of demolition machines with the strength and versatility to take your business to the next level.

APPLICATIONS

Perfect for safe and effective medium to heavy demolition in the construction, cement, mining, tunneling, metal processing and nuclear industries.

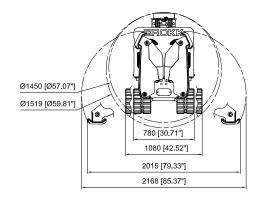


*Max pump flow and max system pressure cannot be delivered at the same time as the engine will overload

**Valid for 400V/50Hz

***Option for long-arm, extra heavy tools, etc

****Option for some special attachments



14) QA 40) 11

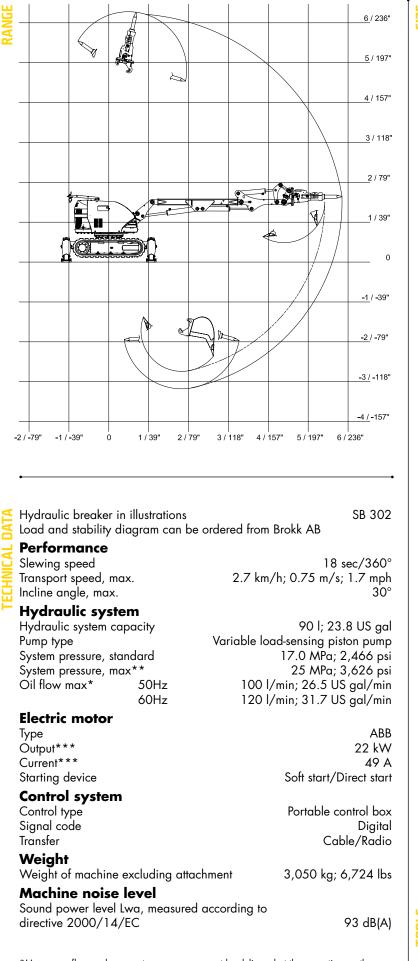


The perfect all-round machine.

YEAR AFTER YEAR this is one of our most wanted demolition machine models, built to cope with the ever-increasing demands of the demolition industry. Since its original development in the mid 1970's, the Brokk 260 has an unmatched track record as the ideal all-around demolition machine. A powerful combination of reliable technology and continuous improvement from the basis of its worldwide reputation. The Brokk 260 has exceptional capacity and remarkable hitting power. It can outperform much heavier conventional excavators yet is still agile and small enough to work in tight spaces. The only limits for this machine are those set by the imagination.

APPLICATIONS

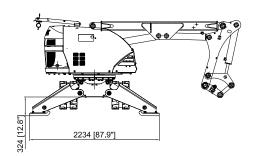
Designed as an all-around demolition machine for construction applications and the cement or process industries.

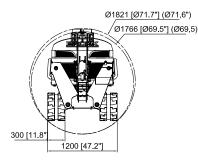


*Max pump flow and max system pressure cannot be delivered at the same time as the engine will overload

**Option for some special attachments

***Valid for 400V/50Hz







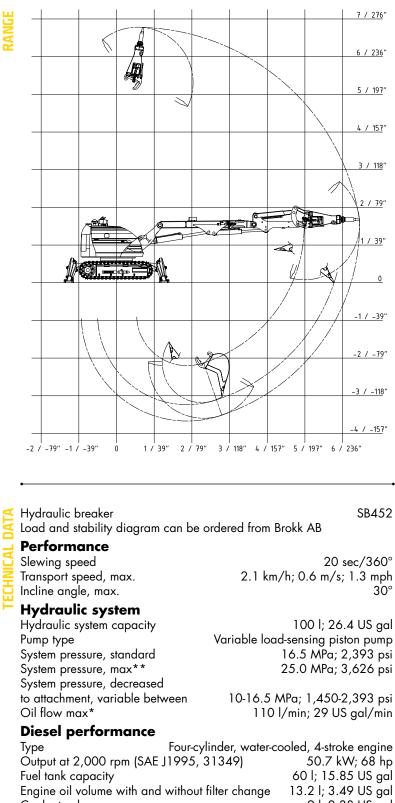


The diesel-driven hitter

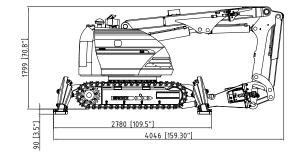
THE BROKK 330D is one of the most powerful diesel-driven demolition machines available today. It outperforms conventional excavators several times heavier with both its breaking power and its ability to get into tight spaces. With an impressive power-to-weight ratio, the Brokk 330D has the muscle to tackle dense concrete structures while eliminating the need for expensive shoring. The powerful, environmental-friendly diesel engine makes it perfect for heavy-duty demolition in places that lack a power supply. It's also extremely effective for openspace work. As with its electric-powered family members, the Brokk 330D is remote-controlled, providing a safe, ergonomic working environment for the operator. For work in extreme environments, it can be ordered with a stainless steel hood, heat resistant hoses, extra cylinder protection and an air-cooling system.

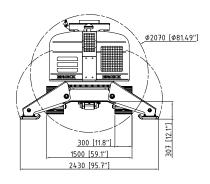
APPLICATIONS

Heavy construction demolition; cleaning of ladles, kilns, and furnaces; slag removal and stripping of linings in cement and lime kilns.



SIZE 声响 1658 [65.3"] 1559 [61.4"] 90 [3.5"] 2780 [109.5"] 4051 [159.5"]





9 l; 2.38 US gal Coolant volume Freezing point -40°C; -104°F

Control system

Control type Signal code Transfer

Weight

Weight of machine excluding attachment

Machine noise level

Sound power level Lwa, measured according to directive 2000/14/EC

106 dB(A)

Digital

Cable/Radio

Portable control box

4,500 kg; 9,920 lbs

*Max pump flow and max system pressure cannot be delivered at the same time as the engine will overload

** Option for some special attachments

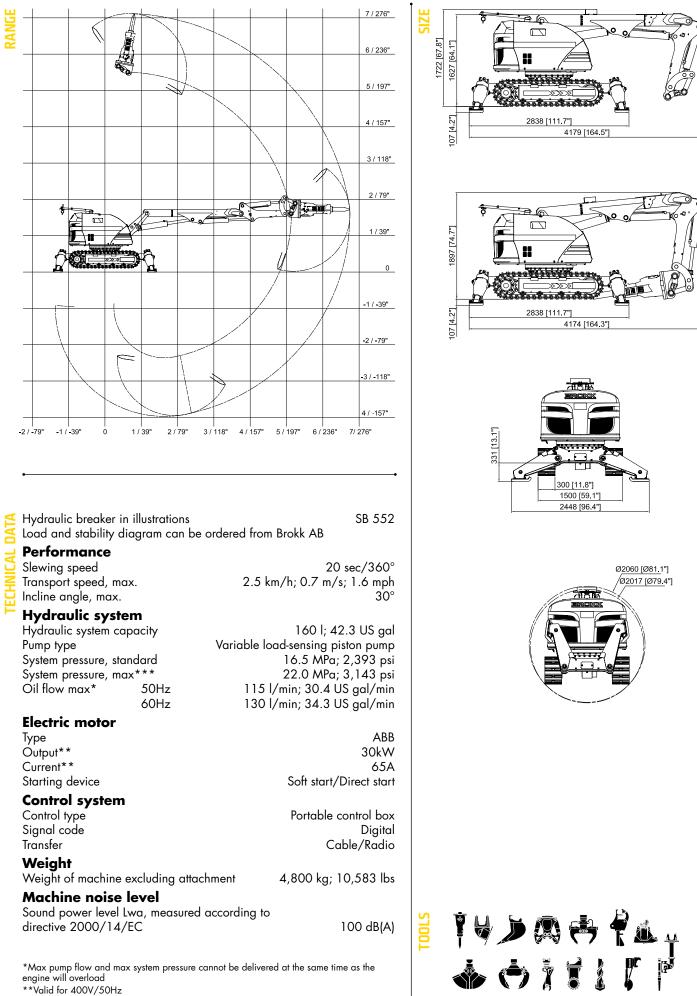


Heavy-duty demolition power

THE BROKK 400 offer a high production capacity along with mobility and versatility. As with all Brokks, it has unsurpassed capacity for its size and weight. With a reach of almost 7 meters (23.1 feet) and a full 360-degree turning radius, the Brokk 400 provides excellent access to the work area without the need for time-consuming repositioning. The Brokk 400 weighs 4,800 kg without attachments and can handle tools up to 600 kilos in weight. With an impressive power-to-weight ratio, the 400 has the muscle to take on heavily-reinforced concrete structures while eliminating the need for expensive shoring. It's also very productive in open spaces. And in all applications, the operator remains at a safe distance, away from vibration and falling debris.

APPLICATIONS

A favorite for the toughest heavy-duty work, such as removing heavily-reinforced concrete vaults and foundations with speed and accuracy.



*Max pump flow and max system pressure cannot be delivered at the same time as the engine will overload **Valid for 400V/50Hz

***Option for some special attachments



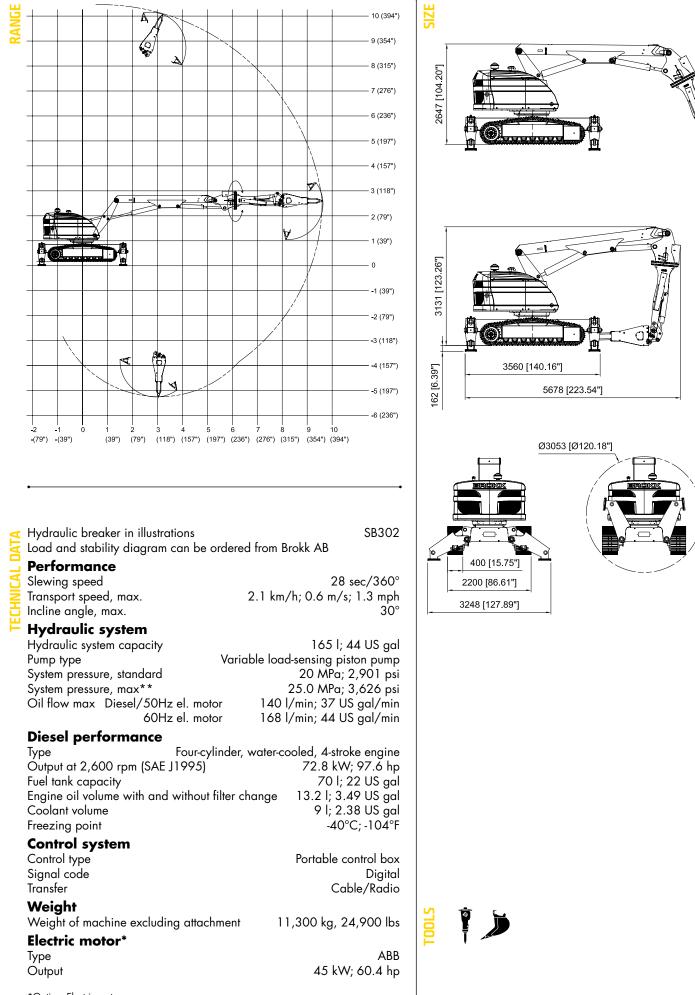
A true Process Monster. Remote controlled

THE BROKK 800 is a truly giant coming from the family of dwarfs. With a weight of 11,290 kg without attachment, an arm 3 with 360 degrees rotation and a total reach of a whopping 9.6 meters (!) it breaks way for a whole new field of application for the metal processing industry. Considerably larger than the other machines in the Brokk family, it has an unparalleled capacity that makes it perfect for really heavy and demanding demolition and maintenance work.

The power is equally impressing. Equipped with the new process breaker with its special heat protection covering the hydraulics, it is a welcomed superman for working with hot ladles, converters, runners, furnace work etc. You can even bend and break with this unique Brokk breaker. Of course, this "monster" gives the operator the same secure work environment as the smaller Brokk machines: In perfect control and at a safe distance from heat, vibrations and falling debris.

APPLICATION

A versatile giant for extreme demolition and maintenance work at all kind of metal processing industries such as hot ladle or converter cleaning or whole refractory renovations.



*Option: Electric motor

**Option for some special attachments.

BOOD Standard

Meet "The Monster". A new dimension in tunneling demolition

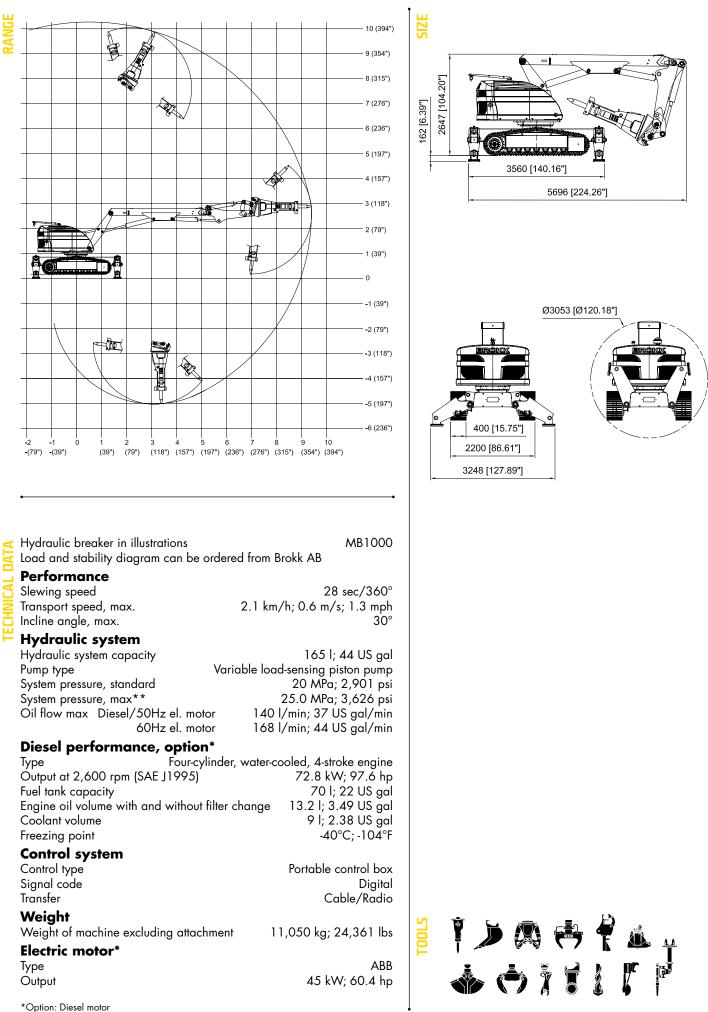
WITH THE 800 MODEL, Brokk is breaking way for a whole new field of application when it comes to tunneling projects. Considerably larger than the other machines in the Brokk family, it has an unparalleled capacity that makes it perfect for really heavy and demanding demolition work. The Brokk 800 weighs 11,050 kg without attachment, and has a total reach of a whopping 9.4 meters! The power is equally impressive.

Equipped with the MB 1000 breaker, the Brokk 800 offers just about twice the hitting power of the Brokk 400.

Of course, this "monster" gives the operator the same secure work environment as the smaller Brokk machines. At a safe distance from vibrations and falling debris – in perfect control.

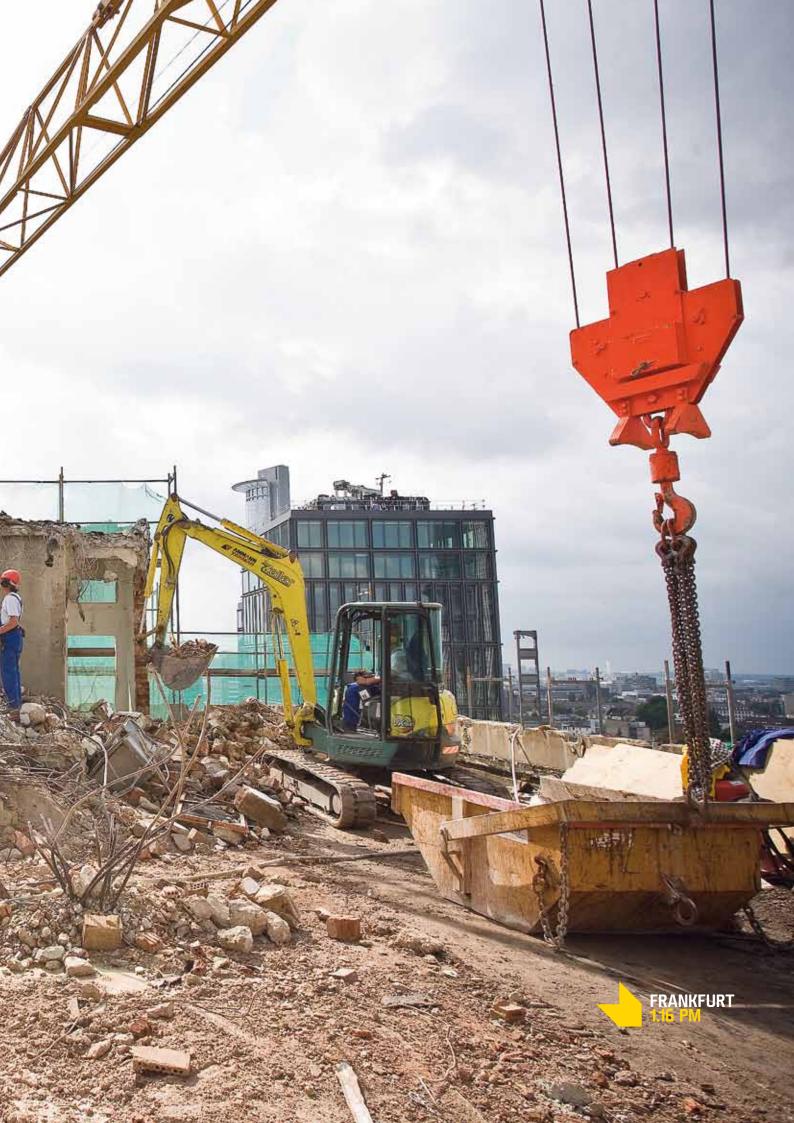
APPLICATIONS

The world's most powerful remote controlled solution for the most extreme tunneling, mining and construction work.



**Option for some special attachments







Equipped with additional tools, a Brokk becomes even more profitable for your business. Grapples, scabblers, buckets, drills and other devices greatly expand the machine's efficiency and versatility. Here's our wide and ever-expanding range of original Brokk attachments:



| 49 | | 1/5 | 'DC |
|----|----|--------|-----|
| T | BR | кн | ĸ٩ |
| | | | |

| | Hitting power* | Blows/min | Weight | Made for |
|---------|-------------------|------------|-----------------|----------------------|
| SB 52 | 101 J/Nm | 720 – 1680 | 60 kg/132 lb | Brokk 50 |
| SB 152 | 254 J/Nm | 780 – 1920 | 142 kg/315 lb | Brokk 100, 160 |
| SB 202 | 406 J/Nm | 840 – 1800 | 212 kg/470 lb | Brokk 160, 180 |
| SB 302 | 610 J/Nm | 600 - 1410 | 310 kg/685 lb | Brokk 260, 330D, 400 |
| SB 452 | 855 J/Nm | 540 – 1260 | 450 kg/990 lb | Brokk 330D, 400 |
| SB 552 | 1048 J/Nm | 660 - 1140 | 535 kg/1177 lb | Brokk 400 |
| MB 1000 | 2033 J/Nm | 350 – 750 | 1295 kg/2850 lb | Brokk 800 |

*Actual output, impact energy class (Joule/Nm)

A variety of chisels and tools can be fitted to the breakers. Other breaker brands can also be used on Brokk machines. Contact your local Brokk dealer or Brokk AB for information.



SIDE ANGLING DEVICE

| | Angle | Weight | Made for |
|----------|-------|----------------|------------------|
| PTA-04,5 | ±60° | 180 kg/407 lb | SB 152/Brokk 100 |
| PTA-06 | ±70° | 215 kg/473 lb | SB 152/Brokk 160 |
| PTA-07 | ±70° | 330 kg/725 lb | SB 202/Brokk 260 |
| PTA-09 | ±55° | 555 kg/1220 lb | SB 302/Brokk 400 |



CC520

| | CONCRETE CRUSHERS** | | | | | |
|------|---------------------------|---------------|---------------------------|----------------------------|--------------------|--|
| | Jaw opening | Rebars | Crushing force | Weight | Made for | |
| CC26 | 0 250 mm/10 in | Ø20 mm/0.8 in | 220 kN/22 t/ 50 Klbf | 76 kg/ 160 lb | Brokk 50 | |
| CC32 | 0 316 mm/12.4 in | Ø20 mm/0.8 in | 320 kN/32,6 t/ 792Klbf | 1 <i>5</i> 0 kg/ 330 lb | Brokk 100 | |
| CC42 | 0 * 420 mm/16.5 in | Ø28 mm/1.1 in | 382 kN/38,2 t/ 85 KIbf | 265 kg/ 585 lb | Brokk 160 | |
| CC52 | 0 * 540 mm/21.3 in | Ø28 mm/1.1 in | 466 kN/48 t/ 105 Klbf | 410 kg/ 900 lb | Brokk 260, 330D | |
| CC70 | 0 * 680 mm/27 in | Ø28 mm/1.1 in | 680 kN/69 t/ 162 Klbf | 595 kg/ 1,310 lb | Brokk 400, 800 | |
| | | | | | | |

*Option pulverizing pads **Free rotation



BMS 250

| Ĭ | METAL SHEARS* |
|---|---------------|
| ø | |

| 19 | | | | |
|---------|------------------------|----------------|-----------------|-----------------|
| | Cutting force | Jaw opening | Weight | Made for |
| HCS6 | 169 kN/17 t/37 Klbf | 320 mm/12.6 in | 55 kg/120 lb | Brokk 50, 100 |
| HCS7 | 312 kN/31 t/69 Klbf | 350 mm/13.8 in | 123 kg/270 lb | Brokk 100, 160 |
| CC4205 | 740 kN/75.4 t/166 Klbf | 145 mm/5.7 in | 310 kg/680 lb | Brokk 160, 260 |
| CC700S | 1772 kN/181 t/398 Klbf | 271 mm/10.5 in | 690 kg/1520 lb | Brokk 400, 800 |
| BMS 100 | 1020 kN/102 t/225 Klbf | 185 mm/7.3 in | 385 kg/850 lb | Brokk 160, 260 |
| BMS 140 | 1380 kN/138 t/304 Klbf | 245 mm/9.6 in | 645 kg/1420 lb | Brokk 330D, 400 |
| BMS 250 | 2500 kN/250 t/550 Klbf | 395 mm/15.5 in | 1205 kg/2650 lb | Brokk 800 |
| | | 1 | | , |

*Requires one extra hydraulic function Rotator with continuous rotation



BUCKETS*

| Volume | Width | Weight | Made for |
|------------------|---------------|----------------|----------------------|
| 20 I/0.7 cu ft | 330 mm/12 in | 20 kg/44 lb | Brokk 50 |
| 60 l/2.1 cu ft | 520 mm/20 in | 61 kg/134 lb | Brokk 100 |
| 80 I/2.8 cu ft | 690 mm/27 in | 76 kg/167 lb | Brokk 160 |
| 250 I/8.8 cu ft | 960 mm/38 in | 195 kg/430 lb | Brokk 260, 330D, 400 |
| 500 l/17.6 cu ft | 1200 mm/47 in | 600 kg/1300 lb | Brokk 800 |
| | | | |

*See load diagram for each Brokk machine



CO5HPX



CLAMSHELL BUCKETS*

| | Volume | Opening range | Width | Weight | Made for |
|-----------|------------------|------------------|--------------|----------------|------------|
| CO2H-25 | 25 I/0.9 cu ft | 667 mm/26 in | 250 mm/10 in | 110 kg/240 lb | Brokk 100 |
| CO3H-35 | 65 l/2.3 cu ft | 879 mm/35 in | 350 mm/14 in | 175 kg/385 lb | Brokk 160 |
| CO5H-40 | 115 I/4.1 cu ft | 1090 mm/43 in | 400 mm/16 in | 210 kg/460 lb | Brokk 260 |
| CO5HPX-40 | 115 I/4.1 cu ft | 1112 mm/44 in | 400 mm/16 in | 340 kg/750 lb | Brokk 330D |
| CO5HPX-60 | 170 l/6.1 cu ft | 1112 mm/44 in | 600 mm/24 in | 375 kg/825 lb | Brokk 400 |
| CO8HPX-80 | 300 l/10.6 cu ft | 1250 mm/50 in | 800 mm/31 in | 580 kg/1275 lb | Brokk 800 |

*See load diagram for each Brokk machine Rotator with continuous rotation

Requires one extra hydraulic function



A05H-40



KM650

| | MULTI PURPOSE GRAPPLES* | | | | |
|----------------|-------------------------|------------------|---------------|--------------------|--------------------|
| | Volume | Opening range | Width | Weight | Made for |
| AO2H-30 | 35 l/1.2 cu ft | 760 mm/30 in | 300 mm/12 in | 133 kg/295 lb | Brokk 100 |
| AO2H-30 | 35 l/1.2 cu ft | 760 mm/30 in | 300 mm/12 in | 144 kg/320 lb | Brokk 160 |
| AO3H-40 | 70 l/2.5 cu ft | 1474 mm/58 in | 390 mm/15 in | 265 kg/585 lb | Brokk 260 |
| AO5H-40 | 70 l/2.5 cu ft | 1474 mm/58 in | 390 mm/15 in | 320 kg/705 lb | Brokk 330D |
| AO5HPX-40 | 100 l/3.6 cu ft | 1399 mm/55 in | 400 mm/16 in | 375 kg/825 lb | Brokk 400 |
| A09HPX-50 | 200 l/7.1 cu ft | 1695 mm/66 in | 500 mm/20 in | 675 kg/1490 lb | Brokk 800 |
| Orange Peel Gr | apple | | | | |
| KM651-4 180 | 180 I/6.4 cu ft | 1450 mm/57 in | 1070 mm/42 in | 520 kg/ 1150 lb | Brokk 330D, 400 |
| KM651-4 250 | 250 I/8.8 cu ft | 1550 mm/61 in | 1285 mm/51 in | 870 kg/ 1920 lb | Brokk 800 |

*See load diagram for each Brokk machine Requires one extra hydraulic function Rotator with continuous rotation



Jaw opening Weight Made for G30 300 mm/12 in 42 kg/92 lb Brokk 50 G50 500 mm/20 in Brokk 100 133 kg/295 lb G50 500 mm/20 in 145 kg/320 lb Brokk 160 D02H-30 792 mm/31 in 133 kg/295 lb Brokk 100 D02H-30 792 mm/31 in 145 kg/320 lb Brokk 160 **D03HPX-40** 975 mm/38 in 310 kg/680 lb Brokk 260, 330D 1135 mm/45 in D05HPX-50 375 kg/825 lb Brokk 400 DO9HPX-60 1400 mm/56 in 595 kg/1310 lb lb Brokk 800

SORTING & DEMOLITION GRAPPLES*

*See load diagram for each Brokk machine Requires one extra hydraulic function Rotator with continuous rotation

All weights are relate operational tool (incl: mounting plate, hoses, oil etc)

MULTI PURPOSE GRAPPLI



SCABBLERS

| | Cutting depth** | Width | Weight | Made for |
|--------|------------------|--------------|-------------------|----------------------|
| RT 15* | 0-10 mm/0-0.4 in | 203 mm/8 in | 82 kg/180 lb | Brokk 100, 160 |
| ER 50 | 0-30 mm/0-1.2 in | 480 mm/19 in | 115 kg/250 lb | Brokk 100, 160 |
| W\$15 | 0-62 mm/0-2.4 in | 557 mm/22 in | 330 kg/725 lb | Brokk 160, 260, 330D |
| ER 100 | 0-65 mm/0-2.6 in | 550 mm/22 in | 300 kg/660 lb | Brokk 160, 260, 330D |
| WS30 | 0-89 mm/0-3.5 in | 678 mm/27 in | 490 kg/1,075 lb | Brokk 330D, 400 |
| ER 250 | 0-80 mm/0-3.2 in | 620 mm/24 in | 520 kg/1,150 lb | Brokk 330D, 400 |
| ER 600 | 0-100 mm/0-4 in | 780 mm/31 in | 1,120 kg/2,460 lb | Brokk 800 |
| WS45 | 0-100 mm/0-4 in | 655 mm/26 in | 1,070 kg/2350 lb | Brokk 800 |

*Also available with cover and suction **Data depending on concrete quality

| BCP250 | | |
|--------|-----|---|
| Ŷ | ~ | ļ |
| PLB | 300 | |



Width **Cutting depth** Weight Made for **BCP 250*** 0-6 mm/0-0.25 in 265 mm/10.4 in 220 kg/485 lb Brokk 100, 160 **BCP 350*** 0-6 mm/0-0.25 in 335 mm/13.2 in 250 kg/550 lb Brokk 260, 330D, 400 PLB 200** 0-50 mm/0-2 in 200 mm/7.8 in 220 kg/485 lb Brokk 160, 180 PLB 300* 0-50 mm/0-2 in 300 mm/11.8 in 290 kg/640 lb Brokk 260, 330D, 400

*Avalible with cover and suction

**Avalible with cover, suction only on special reqeust

MMB260

DRILLING EQUIPMENT

| 5 | Length | Bore depth | Drill diam. (Std)*** | Water or airflushing | Weight | Made for |
|--|--------------------|-----------------------------------|--------------------------|--|--------------------|-------------------------|
| BSD-80** (concrete) | 1760 mm/ 70 in | 600 mm/23 in* max 2 m/80 in | 24-51 mm/ 1.2 - 2 in | 0.4 m ³ /min at 5-16 bar or 10 l/min at 4-16 bar | 205 kg/ 450 lb | Brokk 100 |
| MMB260- 180**** (concrete and rock) | 2900 mm/ 115 in | 1600 mm/63 in* max 10 m/395 in | 33-76 mm/ 1.3 - 3 in | 0.5 m ³ /min at 5-20 bar or 25 l/min at 4-20 bar | 415 kg/ 915 lb | Brokk 160 |
| MMB260- 240**** (concrete and rock) | 3500 mm/ 138 in | 2200 mm/87 in* max 10 m/395 in | 33-76 mm/ 1.3 - 3 in | 0.5 m ³ /min at 5-20 bar or 25 l/min at 4-20 bar | 432 kg/ 952 lb | Brokk 260, 330D, 400 |
| HEB350- 240**** (concrete and rock) | 3590 mm/ 141 in | 2200 mm/87 in* max 20 m/790 in | 41-102 mm/ 1.6 - 4 in | 0.5 m ³ /min at 5-20 bar or 25 l/min at 4-20 bar | 760 kg/ 1675 lb | Brokk 400, 800 |

*Per stroke **Requires one extra hydraulic function

Additional drill diameter on request *Requires drainage hose, 24 v cable kit, clectric hang up function kit, counter weight in some occations



Crete**



| Ī | Jaw opening | | Beam weight* | | Weight | | Made for | | |
|----------------------------|-----------------------|------|----------------|---------------|--------------------|-----------------|------------------------------|-----------|--|
| Brokk Beam Grapple** | 240 mm/9.5 in | | 500 kg/1100 lb | | 320 kg/705 lb | | Brokk 260, 330D, 400, 800 | | |
| | | Ţ | | | | ł | | | |
| | Concrete hose (di) | | ning sure | Air pressu | | Veight | Ī | Made for | |
| Brokk Shot | 45 mm/ | 65 h | ar/ | 01-02 | m ³ / 1 | 80 kg / 400 J | h | Brokk 260 | |

at 3-5 bar

TUNNEL AND MINING EQUIPMENT

6.5 mpa

*See load diagram for each Brokk machine **Requires two extra hydraulic functions

1.77 in





| CUT | OFF | SAW* |
|-----|-----|------|
|-----|-----|------|

| | Saw disk diameter** | Cutting depth*** | Weight**** | Made for |
|-----------------|-----------------------------------|----------------------------------|-------------------|---------------------------------|
| BCS 8 | 355 or 400 mm/ 14 or 15.75 in | 150 or 170 mm/ 5.9 or 6.7 in | 70 kg/ 155 lb | Brokk 50 |
| BSC10 | 355 or 400 mm/ 14 or 15.75 in | 150 or 170 mm/ 5.9 or 6.7 in | 85 kg/ 190 lb | Brokk 100, 160 |
| BCS 25 | 600 or 800 mm/ 23.5 or 31.5 in | 160 or 260 mm/ 6.3 or 10.2 in | 250 kg/ 550 lb | Brokk 160, 260 |
| BCS 35 ***** | 600 or 800 mm/ 23.5 or 31.5 in | 160 or 260 mm/ 6.3 or 10.2 in | 260 kg/ 575 lb | Brokk 260, 330D, 400, 800 |

*Requires one extra hydraulic function

**Different saw disks available depending on material

***With new saw disk

****Depending on machine model

*****Requires drainage hose

330D, 400,

800

Maximizing Productivity, Maximizing Operator Safety. Welcome to the Brokk Academy.



Our unique training program, the Brokk Academy, gets you off to the best possible start with hands-on education by experienced Brokk experts.

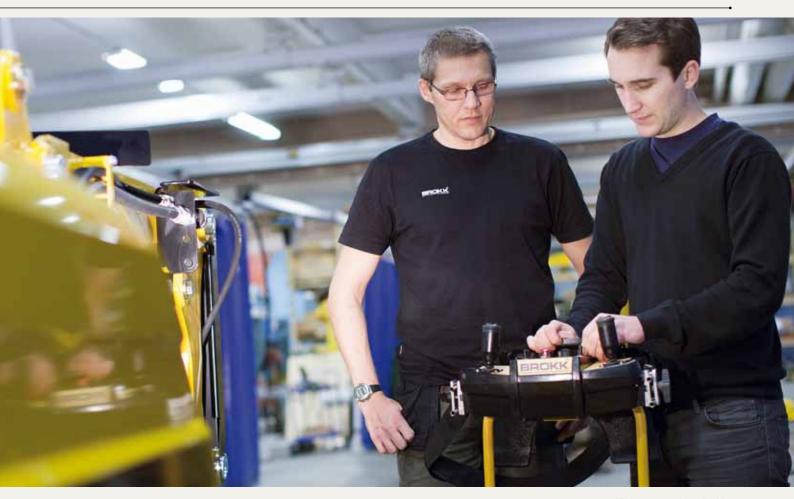
The program expands your Brokk know-how, and provides you with valuable maintenance skills.





TRAINING

Operating a Brokk machine is easy to learn, but experience and practice make a huge difference. To help maximize your productivity, we provide specialized training courses for Brokk operators and service personnel. Learn the ways to working safely with the machine, in order to realize and keep the value of your Brokk investment. We call our training program the Brokk Academy, and it provides you the required knowledge to safely operate and master your Brokk machine. This instruction is also an effective kick-start to help in expanding the variety of work you do with the Brokk. Although demolition is its primary job, the Brokk machine can be used for a wide range of tasks by simply adding a new attachment and a little knowledge.





Direct contact with the Brokk experts makes commissioning effective and project specific.



With more than 5,000 machines in use world-wide, Brokk knows the importance of conveying knowledge.

Safety comes first. Brokk training can be adapted to your specific work situation. This personalized training combined with the unique features built into every Brokk machine, will maximize your efficiency and safety.

Help you can count on. Whenever and wherever you need it.



The extensive Brokk service network provides you with the best possible support whenever and wherever you need it. Our combination of reliability and renowned service and support ensures continuous productivity in the toughest working environments.

Brokks are built

to last. Their unique quality coupled with regular maintenance ensures that every Brokk will continue to work long after competitor's machines have quit.





BROKK SERVICE

With more than three decades of demolition experience, Brokk has all the capabilities to provide you with the best possible service solutions. We take pride in our dedicated, well-trained service personnel, many of whom have been helping Brokk owners for ten years or more. The same goes for our parts service. Our efficient parts distribution center combined with a well-equipped service network ensures effective troubleshooting and speedy parts delivery – two important safety factors in getting tough demolishing jobs done on time. All original Brokk spare parts are designed and dimensioned for optimal performance. This ensures longer life and maximum reliability. In addition, all of our distributors participate in continuous, comprehensive training programs, ensuring the same high-quality Brokk service all over the world.

To make the troubleshooting easier, we provide a detailed user-friendly manual with each machine, and our vast pool of service knowledge is just a phone call away. We can also assemble spare parts packages that are tailor-made for your new machine upon request.



Over 30 years of experience in construction and demolition projects worldwide are just a phone call away. Our spare parts distribution center and our well-equipped service network ensure quick access to parts and lubricants.

Headquarters

SWEDEN

Brokk AB

Box 730 931 27 Skellefteå Sweden Phone: +46 (0) 910 711 800 E-mail: info@brokk.com Web: www.brokk.com

Our subsidiaries

AUSTRALIA

Brokk Australia Pty Ltd

9 Colorado Court Morphett Vale South Australia 5162 Australia Phone: +61 (0) 8 8387 7742 info@brokkaustralia.com.au www.brokkaustralia.com.au

ENGLAND Brokk UK Ltd

Unit 2 A Moss End Business Village Crooklands, Milnthorpe Cumbria LÁ7 7NU England Phone: +44 (0) 153 9824 063 nathan.sayers@brokkuk.co.uk www.brokk.com/uk/

FRANCE

Brokk ATC btp industrie France

Z.I. Inova 3000, B.P. 33 8815 Thaon-Les-Vosges France Phone: +33-329 390 390 info@atc-btp-industrie.fr www.atc-btp-industrie.com

ITALY

Brokk Italia srl Via Silvio Pellico 12 20121 Milano (Mi) Italy Phone: +39 331 854 5276 info@brokk.it www.brokk.com

CHINA

Brokk (Beijing) Mahinces

Al 217 Chengjian Plaza No. 18 Beitaipingzhuang Rd Haidian, Beijing 100088 P.R. China Phone: +86 (0) 10 8225 5331 info-2008@brokk.com.cn www.brokk.com.cn

NORWAY

Brokk Norge AS Industriveien 24 1400 Ski Norway Phone: +47 948 39 507 E-mail: info@brokk.no Web: www.brokk.com/no

SINGAPORE

Brokk Asia-Pacific Pte Ltd 51 Bukit Batok Crescent

Unity Centre # 04-26 Singapore 658077 Singapore Phone: +65 6316 2500 info@brokk.com.sg www.brokk.com

GERMANY

Darda GmbH

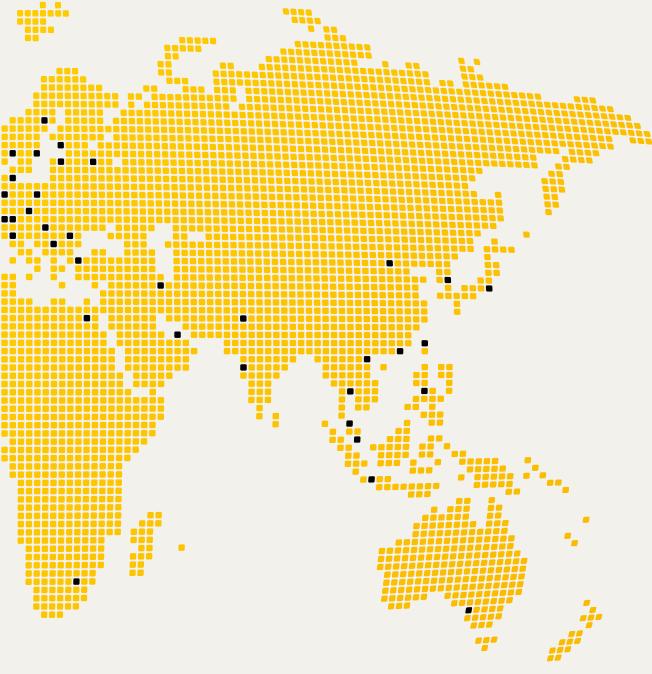
Im Tal 1 78176 Blumberg Germany Phone: +49 (0) 770 243 910 info@darda.de www.darda.de

USA

Brokk Inc 1144 Village Way Monroe WA 98272 IISA Phone: +1 360 794 1277 info@brokkinc.com www.brokk.com/us

USA

Brokk Bricking Solutions 1144 Village Way Monroe WA 98272 USA Phone: +1 360 794 1277 info@brickingsolutions.com www.brickingsolutions.com



The world of Brokk. Always close to you.

With more than 5,000 machines in use in exciting projects around the world, Brokk has become synonymous with high quality, safety and efficiency. An important part of what our customers have come to expect from Brokk is an overall rewarding ownership experience – from purchase to training and service. Our recipe is about being close to the market and to the customer. That's why we have developed a world-wide sales and service network, so you will have the same access to knowledge, support and offers wherever you are. For more information, please contact your local Brokk representative.

66

THE BROKK NAME COMES FROM NORDIC MYTHOLOGY. THE DWARF BROKK FORGED A MIGHTY SWORD FOR THE GOD THOR IN THE REALM OF THE NORSE GODS. HE WAS SMALL, POWERFUL AND UNBEATABLE.

JUST LIKE OUR MACHINES.



| | 50 | 100 | 160 | 260 | 330D | 400 | 800 STANDARD | 800 PROCESS |
|-------------------------|----------------|---------|---------|------------------|-------------|---------------|-------------------|----------------|
| Weight, kg | 500 | 990 | 1,600 | 3,050 | 4,500 | 4,800 | 11,050 | 11,300 |
| (Ib) | (1,102) | (2,238) | (4,255) | (6 <i>,724</i>) | (9,920) | (10,580) | (2 <i>4,360</i>) | (24,900) |
| Width min. mm | 590 | 780 | 780 | 1,200 | 1,500 | 1,500 | 2,200 | 2,200 |
| (in) | (23.2) | (30.7) | (30.71) | (47.2) | (59) | (58.5) | (86.6) | (86.6) |
| Height min. mm | 940 | 1,147 | 1,254 | 1,530 | 1,540 | 1,722 | 2,647 | 2,647 |
| (in) | (<i>37</i>) | (47.6) | (49.37) | (60.2) | (60.6) | (67.8) | (104.2) | (104.2) |
| Motor output, kW | 5.5 | 15 | 18.5 | 22 | 50.7 | 30 | 45-67 | 45-67 |
| Oil flow, 50 Hz, l/min | 18 | 50 | 62 | 100 | 110 | 115 | 140 | 140 |
| (US gal/min) | <i>(4.8)</i> | (13.3) | (16.4) | (26.5) | <i>(29)</i> | <i>(30.4)</i> | (<i>37</i>) | (<i>37</i>) |
| Recommend./max. weight | 80 | 150 | 270 | 420 | 550 | 600 | 1,200 | 600 |
| attachment, kg (lb) | (1 <i>75</i>) | (330) | (595) | (924) | (112) | (1,323) | (2,645) | (1,322) |
| Vertical reach | 3,100 | 4,300 | 4,800 | 6,200 | 6,700 | 7,100 | 10,700 | 10,500 |
| (inc. breaker) mm (in) | (<i>122</i>) | (169) | (189) | (244) | | (280) | (421) | (413) |
| Horizontal reach | 2,500 | 3,700 | 4,400 | 5,800 | 6,300 | 6,700 | 9,400 | 9,600 |
| (incl. breaker) mm (in) | (98) | (146) | (173) | (228) | | (264) | (<i>370</i>) | (378) |



Brokk AB | P.O. Box 730 SE-931 27 Skellefteå | Sweden Tel +46 910 711 800 | Fax +46 910 711 811 E-mail: info@brokk.com | www.brokk.com